

TECHNICAL DATA SHEET

ENCOR<sup>®</sup> 1138 S

*Styrene acrylic dispersion*

PRODUCT APPLICATION DETAILS

ENCOR<sup>®</sup> 1138 S is a self-crosslinking styrene-acrylic binder, free from APE surfactants. Drying the product over its minimum film forming temperature, a transparent, flexible and almost tack-free film is obtained.

ENCOR<sup>®</sup> 1138 S is ideally suited for pigment printing applications, where it provides a soft and tack-free printed fabric, demonstrating good crockfastness.

SALES SPECIFICATIONS

	CHARACTERISTICS	METHODS
Solid content	44 - 46 %	ISO 3251
pH	7.5 - 9,0	ISO 976
Viscosity (Brookfield RVT, 100rpm) (23°C)	50 - 250 mPa.s	ISO 2555

OTHER CHARACTERISTICS<sup>1</sup>

	CHARACTERISTICS	METHODS
Stabilizing system	A / NI	-
Glass transition temperature (DSC)	- 15 °C	-
Density	1.04 g/ml	ISO 2811
Average particle size	200 nm	ISO 13321

<sup>1</sup>The data provided for these properties are typical values, intended only as guides, and should not be construed as sales specifications

MARKETS

- Coatings & Inks
- Textile & Leather Coating
    - Textile

PERFORMANCE BENEFITS

- Good dry and wet crockfastness
- High durability to washing

# ENCOR® 1138 S

## FORMULATION GUIDELINES

ENCOR® 1138 S is self-crosslinking, at a speed depending on temperature (from 120°C up to 160°C) and nature of the catalyst(s) used.

The best curing conditions are described in the table below :

CATALYST	AMOUNT	TIME	TEMPERATURE
None	-	3 min	160°C
Ammonium chloride (25% solution)	2%	1 – 3 min	145°C
Oxalic acid (25% solution)	2%	3 – 4 min	130°C

## PRODUCT SAFETY

Please refer to the corresponding Safety Data Sheet.

## STORAGE AND HANDLING

ENCOR® 1138 S should be stored indoors in the original, unopened and undamaged container, in a dry place at storage temperatures between 5°C and 30°C. Exposure to direct sunlight should be avoided. The product is protected to prevent any microbial deterioration during normal conditions of storage but care should be taken to avoid accidental contamination during subsequent handling and processing. In the above mentioned storage conditions the shelf life of the resin will be from the shipping date.

Shelf Life (Months): 6

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